



INOKEM® UR 3309

Water-based modified polyurethane



*Based on C content according to EN 16640



Main characteristics:

- ✓ 40% solid content
- ✓ Highly hydrophobic polymer
- ✓ High barrier effect
- ✓ Good weathering resistance
- ✓ Lower CO2 footprint vs PUD and acrylics

Key benefits in paints:

- ✓ Formulas with and without anti-corrosion pigments
- ✓ Good adhesion on ferrous and non ferrous metal
- ✓ Good gloss retention
- ✓ Enables the same level of performance as solventborne systems

Climate change impact vs references at the gate

Details of the study:

- LCA study carried out internally using SimaPro v9.5 software and IPCC2021 GWP100 method with inclusion of the CO2 storage effect of biogenic carbon
- Cradle to manufacturer gate study - product without packaging (commercial form)
- Inokem® UR 3309 : model made using Ecoinvent v3.8 cut-off database and supplier specific data. Values given in good faith according to current Ecoat know-how - May 2025 assessment
- Petrobased references : LCA study results of the European Polymer Dispersions and Latex Association (EPDLA) made by PricewaterhouseCoopers



Glossy white paint: with / without anti-corrosion pigments

Salt Spray Test:
ISO 9227 & ISO 12944-6
Adhesion: ISO 2409
Blistering: ISO 4628-2
Rusting: ISO 4628-3

Reference	100 hours	200 hours	300 hours	400 hours	500 hours	Blistering on the scribe	Rusting	Delamination
INOKEM® UR 3309 PU alkyd WITH 5% anti-corrosion pigments						2(S3)		Adhesion 0/1 Rusting Ri0
INOKEM® UR 3309 PU alkyd WITHOUT anti-corrosion pigments						2(S4)		Adhesion 0/1 Rusting Ri0